

Novamid[®] 3010N 5-SL4-3X NAT

PA66 FR

Flame Retardant

<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
<i>RHEOLOGICAL PROPERTIES</i>			
	<i>DRY / COND</i>		
Molding shrinkage (parallel)	1.3 / *	%	ISO 294-4
Molding shrinkage (normal)	1.5 / *	%	ISO 294-4
<i>MECHANICAL PROPERTIES</i>			
	<i>DRY / COND</i>		
Tensile modulus	3100 / 2000	MPa	ISO 527-1/-2
Yield stress	80 / -	MPa	ISO 527-1/-2
Nominal strain at break	3.2 / -	%	ISO 527-1/-2
Flexural modulus	3500 / 2000	MPa	ISO 178
Flexural strength	133 / 64	MPa	ISO 178
Charpy impact strength (+23°C)	123 / N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	3 / 7	kJ/m ²	ISO 179/1eA
<i>THERMAL PROPERTIES</i>			
	<i>DRY / COND</i>		
Melting temperature (10°C/min)	260 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	80 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.7 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.6 / *	E-4/°C	ISO 11359-1/-2
Burning Behav. at 1.5 mm nom. thickn.	V-0 / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	IEC 60695-11-10
Burning Behav. at 3.0 mm nom. thickn.	V-0 / *	class	IEC 60695-11-10
Thickness tested	3 / *	mm	IEC 60695-11-10
<i>OTHER PROPERTIES</i>			
	<i>DRY / COND</i>		

Property Data

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Humidity absorption	2.4 / *	%	Sim. to ISO 62
Density	1160 / –	kg/m ³	ISO 1183